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# Synthesis of Aminooxy End-Functionalized pNIPAAm by RAFT Polymerization for Protein and Polysaccharide Conjugation

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ABSTRACT: A Boc-protected aminooxy end-functionalized poly(N-isopropylacrylamide) (pNIPAAm) was synthesized by reversible addition—fragmentation chain transfer (RAFT) polymerization. The monomer was polymerized in the presence of a Boc-protected aminooxy trithiocarbonate chain transfer agent (CTA) utilizing 2,2'-azobis(2-isobutyronitrile) (AIBN) as the initiator in dimethylformamide (DMF) at 70 °C. The final polymer had a number-average molecular weight ( $M_n$ ) of 4200 Da as determined by  $^1$ H NMR spectroscopy and a narrow polydispersity index (1.14) by gel permeation chromatography (GPC). The Boc group was removed, and the polymer was then incubated with  $N^c$ -levulinyllysine-modified bovine serum albumin (BSA). Gel electrophoresis confirmed that the conjugation was successful. The aminooxy end-functionalized pNIPAAm was also immobilized on a gold surface after reduction of the trithiocarbonate end-group. The pNIPAAm surface was then incubated with an aldehyde-modified heparin to yield the polysaccharide-functionalized surface. All surface modifications were monitored by FT-IR spectroscopy.

#### Introduction

Oxime chemistry is increasingly exploited to conjugate proteins, peptides, and sugars to small molecules, polymers, and surfaces. There are several reasons for this trend. The first is that reaction of a hydroxylamine, also called an aminooxy, and an aldehyde or ketone is chemoselective.<sup>2</sup> The reaction readily occurs, without side reactions with natural functionality found on biomolecules. This allows for site-selective conjugation, which is important for retention of bioactivity for most applications.<sup>3,4</sup> Indeed, oxime chemistry has led to protein—polymer conjugates whereby the protein, erythropoietin (Epo), was 100% as active as the unmodified version;<sup>5</sup> this is rarely the case for heterogeneous therapeutic protein-polymer conjugates.<sup>3,4</sup> The second is that site-selective modification of biomolecules to incorporate aminooxy, aldehyde, or ketone moieties is straightforward. For proteins, this can be accomplished by modifying natural amino acids with levulinic acid or aminooxyacetic acid.<sup>5-7</sup> This approach can be site selective if the targeted amino acid is rare or if native chemical ligation is utilized. Other methods include transamination reactions to modify N-termini with α-oxoamides, <sup>8-10</sup> recombinant methods utilizing ketone-modified non-natural amino acids, <sup>11</sup> or by enzymatic N-terminal addition. <sup>12</sup> Polysaccharides are easily oxidized to aldehydes at vicinal diols. <sup>13</sup> In the study described herein, we exploited oxime chemistry to conjugate a protein and a polysaccharide to a polymer. Importantly, we developed a straightforward synthetic approach to synthesize the partner end-functionalized aminooxy polymer for these conjugation reactions.

Polymers with either hydroxylamine or reactive carbonyl groups at the chain end or side chain have been synthesized by a variety of approaches. For example, hydroxylamines are readily introduced into PEG chain ends via a Mitsunobu reaction; <sup>9,14</sup> this reaction is typically repeated twice to increase the yield. Free radical polymerization has been utilized to produce aminooxy<sup>15</sup> or aldeyde <sup>16</sup> side-chain polymers. In these cases, the polymers

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have broad molecular weight distributions. However, there are several advantages to polymers with low polydispersity indices (PDIs) including uniform solubilities, toxicity profiles, and pharmacokinetics. This can be achieved utilizing controlled radical polymerizations (CRPs). Our group has synthesized amino-oxypoly(styrene), poly(PEG acrylate), pNIPAAm, and poly(2-hydroxypropyl methacrylate) by atom transfer radical polymerization (ATRP). Others have reported aldehyde end-functionalized polymers by ATRP. Poly(methacrylates) with side-chain aldehydes or ketones have been prepared by both reversible addition—fragmentation chain transfer (RAFT) polymerization and ATRP. In some cases, these have been subsequently reacted with aminooxy-functionalized compounds, including peptides. In this article, we report for the first time a synthetic method to produce aminooxy semitelechlic polymers that exploits RAFT polymerization.

RAFT polymerization is widely used because it provides well-defined polymers with targeted molecular weights and narrow molecular weight distributions. <sup>26–28</sup> The technique is robust and can be employed with success in the presence of a wide variety of functional groups. RAFT polymerization requires a chain transfer agent (CTA), which typically is a dithioester or trithiocarbonate compound. End-group functionality can be easily incorporated into the polymers by designing a CTA with functional "R" or "Z" groups, resulting in semitelechelic or telechelic polymers. <sup>29–37</sup> In this manner, polymers have been prepared by RAFT polymerization with biotin, pyridyl disulfide, maleimide, azide, cysteine, glutathione, and protein end-groups.

Compared to our reported examples of utilizing ATRP to produce aminooxy-functionalized polymers, RAFT polymerization has some advantages. Foremost, by placing the hydroxylamine in the "R" group of the CTA, the "Z" group end of the polymer chain can be further manipulated. The dithioester or trithiocarbonate can be removed by heating the polymer in the presence of a radical initiator. This has been be utilized to introduce distinct chemical reactivity at the chain end. The "Z" moieties can also be reduced to thiol groups. This has been exploited to introduce fluorophores by reaction with the sulfhydryl, which is potentially

useful to track biomolecules in vitro. <sup>42,43</sup> The ease with which this particular reduction reaction occurs offers additional versatility; for example, the thiol can be used to chemisorb the polymer to gold or silver surfaces. <sup>41,44,45</sup> Sumerlin and co-workers used this approach to fabricate surfaces modified with water-soluble polymers. <sup>45</sup> It was for these reasons that we exploited RAFT polymerization to produce aminooxy end-functionalized polymers. In this report, preparation of the CTA, synthesis of pNIPAAM hydroxylamine, and conjugation to ketone-modified bovine serum albumin (BSA) are detailed. Immobilization of the polymer on gold surfaces and conjugation of the polysaccharide heparin to the pNIPAAm films are also disclosed.

#### **Materials and Methods**

Materials. All chemicals were purchased from Aldrich or Acros and used as received, unless otherwise specified. Heparin sodium salt grade I-A, 50 000 units, from porcine intestinal mucosa, ~170 USP units/mg, was purchased from Sigma-Aldrich. N,N,N',N'-Tetramethyl-O-(1H-benzotriazol-1-yl)uranium hexafluorophosphate (HBTU) was bought from Novabiochem, and 1-hydroxybenzotriazole (HOBT) was obtained from Ana-Spec Incorporated. AIBN was recrystallized from cold ethanol and dried under vacuum. The trithiocarbonate acid 1 was synthesized according to published procedures. 46,47 BSA was purchased from Fisher Scientific and modified to include ketones using the procedure outlined by Heredia et al.6

Analytical Techniques. <sup>1</sup>H NMR spectra were recorded on a Bruker Avance500 spectrometer; all polymer spectra were taken with a minimum delay time of 10 s. GPC was conducted on a Shimadzu high-performance liquid chromatography (HPLC) system equipped with a refractive index detector RID-10A and two Polymer Laboratories PLgel 5 µm mixed D columns (with guard column). LiBr (0.1 M) in DMF at 40 °C was used as a solvent (flow rate: 0.8 mL/min). Near-monodisperse poly-(methyl methacrylate) standards (Polymer Laboratories) were employed for calibration. Chromatograms were processed with the EZStart 7.2 chromatography software. Preparatory reverse phase HPLC was carried out on a Shimadzu HPLC system equipped with a UV detector using a Luna 5u C18 (2) 100A column (preparatory:  $5 \mu m$ ,  $250 \times 21.2 mm$ ) with monitoring at  $\lambda = 254$  and 220 nm. A water:acetonitrile (55:45) solvent system was used as the mobile phase (flow rate: 22 mL/min). UV-vis spectra were recorded on a ThermoSpectronic Biomate 5 spectrometer. Sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) was carried out using 4-20% precast gradient gels from Invitrogen. For reducing conditions, samples were dissolved in tris(hydroxymethyl)aminomethane (TRIS) buffer containing SDS, bromophenol blue, and glycerol. Dithiothreitol (DTT) was freshly added, and the samples were heated at 95 °C for 4 min. Staining was accomplished using Coomassie Blue. Ellipsometry was performed using a Gaertner LSE ellipsometer equipped with a 633 nm HeNe laser fixed at a 70° incidence angle. Infrared spectra were obtained with a Perkin-Elmer Spectrum One instrument equipped with a universal ATR accessory. Surface IR spectra were obtained using a Jasco 670 Plus FTIR spectrometer equipped with a MCT detector and a variable angle ATR-FTIR accessory (Harrick Scientific). The spectra were recorded over 1000 scans using a hemispherical germanium ATR crystal at an angle of 65° and a scan resolution of 4 cm<sup>-1</sup>. The UCLA Molecular Instrumentation Center (MIC) performed the mass spectrometry.

Synthesis of the Trithiocarbonate Alcohol 2. Trithiocarbonate acid 1 (0.35 g, 1.55 mmol, 1 equiv), HOBT (0.25 g, 1.86 mmol, 1.2 equiv), and HBTU (0.70 g, 1.86 mmol, 1.2 equiv) were evacuated—argon refilled three times and dissolved in dry methylene chloride (4 mL), followed by addition of *N*,*N*-diisopropylethylamine (DIPEA, 0.61 mL, 3.72 mol, 2.4 equiv). Twenty minutes later, 2-(2-aminoethoxy)ethanol (0.19 mL, 1.86 mmol, 1.2 equiv) was added to the reaction mixture. After

5 h, the mixture was concentrated, redissolved in chloroform, and washed two times with water and once with brine. The solution was then dried over magnesium sulfate, filtered, and concentrated to obtain the trithiocarbonate alcohol **2** in 96% yield. <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  6.87 (s, 1H, NH), 3.66 (m, 2H, CH2OH), 3.48 (t, 2H, CH2O, J = 5.2 Hz), 3.47 (t, 2H, CH2CH2OH, J = 4.4 Hz), 3.43–3.37 (m, 2H, CONHCH2), 3.28–3.22 (q, 2H, CH3CH2, J = 7.4 Hz), 1.66 (s, 6H, CCH3CH3), 1.29 (t, 3H, CH3CH2, J = 7.4 Hz).

Synthesis of Boc-aminooxy CTA 3. The alcohol 2 (0.60 g, 1.92 mmol, 1 equiv), Boc-aminooxyacetic acid (0.55 g, 2.89 mmol, 1.5 equiv), N,N'-dicyclohexylcarbodiimide (DCC, 0.60 g, 2.89 mmol, 1.5 equiv), and 4-(dimethylamino)pyridine (DMAP, 0.03 g, 0.23 mmol, 0.12 equiv) were evacuated-argon refilled three times, dissolved in dry methylene chloride (9 mL), and stirred for 12 h at room temperature. The reaction was filtered, concentrated, and purified by column chromatography (diethyl ether:hexanes 7:3,  $R_{\rm f}$  of the product was 0.76). The CTA 3 was then further purified by HPLC (55% acetonitrile:45% water); the product was recovered by collecting the peak at 8 min. After lyophilization, the CTA 3 was obtained in 32% yield.  $^1H$  NMR (CDCl<sub>3</sub>):  $\delta$  7.8 (s, 1H, ONH), 6.84 (s, 1H, NH), 4.46 (s, 2H, COCH<sub>2</sub>O), 4.27 (m, 2H, CH<sub>2</sub>OCO), 3.60 (t, 2H, CH<sub>2</sub>CH<sub>2</sub>OCO, J = 4.7 Hz), 3.49 (m, 2H, CH<sub>2</sub>O), 3.43-3.37 (m, 2H, CONHCH<sub>2</sub>), 3.29-3.23 (q, 2H,  $CH_3CH_2$ , J = 7.4 Hz), 1.68 (s, 6H,  $SCCH_3CH_3$ ), 1.47 (s, 9H,  $CCH_3CH_3CH_3$ ), 1.30 (t, 3H,  $CH_3CH_2$ , J = 7.4 Hz). Mass spectrum (MALDI) calcd: 507.13 m/z (M + Na<sup>+</sup>); observed:  $507.05 \, m/z \, (M + Na^+)$ . UV-vis:  $\lambda_{\text{max}}$ : 308 nm.

Typical Polymerization of NIPAAm from CTA 3. N-Isopropylacrylamide (NIPAAm, 0.64 g, 5.68 mmol, 100 equiv), AIBN (0.009 g, 0.057 mmol, 1 equiv), and CTA 3 (0.055 g, 0.11 mmol, 2 equiv) were charged into a Schlenk tube, dissolved in DMF (2.9 mL), and subjected to three freeze/pump/thaw cycles. The flask was refilled with Ar and immediately transferred to a 70 °C oil bath to initiate the polymerization. The polymerization was stopped after 2.5 h by freezing the reaction in liquid  $N_2$ . The DMF was removed, and the mixture was then dissolved in THF and precipitated three times from cold hexanes. The polymer was recovered as a yellow powder, with a  $M_n$  (calculated by <sup>1</sup>H NMR) of 4200 Da and a PDI (calculated by GPC) of 1.14. <sup>1</sup>H NMR (CDCl<sub>3</sub>, peaks are broad):  $\delta$  6.22 (1H, NH), 4.45 (endgroup, CH<sub>2</sub>ON), 4.32 (end-group, CH<sub>2</sub>OCO), 3.98 (1H, NHCH), 3.67 (end-group, CH<sub>2</sub>CH<sub>2</sub>OCO), 3.53 (end-group, CH<sub>2</sub>O), 3.5–3.29 (end-group, CH<sub>2</sub>S, CONHCH<sub>2</sub>), 2.71–0.90 (CCH<sub>3</sub>CH<sub>3</sub> and backbone). IR (cm<sup>-1</sup>): 3448, 3292, 3075, 2972, 2933, 1628, 1537, 1458, 1386, 1367, 1171, 1130, 928, 883. UV-vis:  $\lambda_{\text{max}}$ : 307 nm.

Kinetic Studies of the Polymerization of NIPAAm from CTA 3. NIPAAM, 3, and AIBN in the same amounts as above were dissolved in DMF in a 25 mL Schlenk tube and subjected to three freeze/pump/thaw cycles. The tube was then transferred to a 70 °C oil bath to initiate the polymerization. Samples were taken from the mixture at defined time points. The DMF was removed, and the samples were diluted into CDCl<sub>3</sub> for <sup>1</sup>H NMR analysis and DMF with LiBr (0.1 M) for GPC analysis.

Chain Extension Studies. NIPAAm (0.30 g, 2.65 mmol, 200 equiv), pNIPAAm 4 (macro-CTA,  $M_{\rm n}$  by  $^{1}$ H NMR: 3800;  $M_{\rm n}$  by GPC: 9100, PDI: 1.08; 0.10 g, 0.027 mmol, 2 equiv), and AIBN (0.002 g, 0.013 mmol, 1 equiv) in DMF (0.8 mL) were charged into a Schlenk tube, subjected to three freeze/pump/thaw cycles, and heated to 70  $^{\circ}$ C. The polymerization was stopped after 3 h by freezing the reaction in liquid N<sub>2</sub>. The DMF was removed under vacuum, and the polymer was purified by dissolving in THF and precipitating three times from cold hexanes. The polymer was recovered as a yellow powder, with a  $M_{\rm n}$  (calculated by  $^{1}$ H NMR) of 14 100. The  $M_{\rm n}$  calculated by GPC was 26 800 with a PDI of 1.16.

**Deprotection and Conjugation.** Boc-protected pNIPAAm (10 mg,  $M_n = 8100$  Da determined by <sup>1</sup>H NMR) was dissolved in 1 mL of a 50% v/v TFA/CHCl<sub>3</sub> solution. After 30 min the

#### Scheme 1. Synthesis of CTA

solvent was removed by bubbling with argon, and the product was dried under vacuum.  $N^{\varepsilon}$ -Levulinyllysine-modified BSA (1 mg) and deprotected pNIPAAm (5 mg) were dissolved in  $300 \,\mu\text{L}$  of  $50/50 \,\text{v/v}$  acetonitrile/Milli-Q H<sub>2</sub>O. After 30 min the solvent was removed by lyophilization. The protein was then redissolved in 200  $\mu$ L of H<sub>2</sub>O. To isolate the pNIPAAm-BSA conjugate, 150 µL of this solution was heated above 32 °C to precipitate the polymer and then centrifuged at 15000 rpm to isolate the solids. The pellet was redissolved in  $50 \,\mu\text{L}$  of water for SDS-PAGE analysis.

pNIPAAm-Modified Surface. Aminooxy-pNIPAAm 5 (0.10 g, 0.0063 mmol, 1 equiv), n-butylamine (0.006 mL, 0.063 mmol, 10 equiv), and tris(2-carboxyethyl)phosphine (TCEP, 0.001 mmol, 1 equiv) were added to a two-necked round-bottom flask and evacuated-argon refilled three times. Degassed THF (2 mL) was added, and after 1 h the reaction was stopped. The polymer was purified by precipitation from cold hexanes and dried under vacuum for 1 h. The polymer (6) was recovered as a white powder. The polymer was then immediately dissolved in dry methanol (1 mL) and incubated with a piranha-cleaned (4:1 sulfuric acid:30% hydrogen peroxide, CAUTION) gold surface for 12 h to form an aminooxy end-functionalized pNIPAAmmodified surface. The surface was rinsed with methanol and dried with a stream of argon. Ellipsometry indicated a surface thickness of  $1.17 \pm 0.04$  nm. IR (cm<sup>-1</sup>): 3289, 2980, 2973, 2919, 1661, 1456, 1367, 1277, 1201, 899

Heparin-Modified Surface. Heparin oxidation to install aldehyde moieties was achieved following a literature procedure. 13 Briefly, heparin was dissolved in 0.5 M sodium periodate (NaIO<sub>4</sub>) in 0.05 M acetate buffer (2 mL, pH 5). After quenching with glycerol, the polysaccharide was subjected to Centriprep purification (3000 MWCO). Modification of heparin was confirmed by reaction with Purpald using a reported procedure. 48 The reaction was also confirmed by IR (cm<sup>-1</sup>): 3435, 1747 1656, 1227, 1176, 1038, 1001, 893. The aldehyde-modified heparin was then immobilized by incubating the solution with a pNIPAAmmodified gold surface for 12 h at 4 °C. The surface was then rinsed with water and dried with a stream of argon. IR (cm<sup>-1</sup>): 3284, 3017, 2944, 2940, 2925, 2853, 1736, 1644, 1534, 1457, 1364, 1277, 1219, 1152, 1138, 1070, 936.

Heparin-Modified Surface Control. pNIPAAm 4 was reduced and immobilized on a gold surface as described above. Aldehyde-modified heparin was then incubated for 12 h at 4 °C. The surface was then rinsed with water and dried with a stream of argon. IR (cm<sup>-1</sup>): 3246, 2942, 2923, 2852, 1639, 1536, 1400, 1366, 1048, 909.

## **Results and Discussion**

Synthesis of the N-Boc-Protected Aminooxy pNIPAAm. A trithiocarbonate CTA was designed with a protected hydroxylamine as the "R" group for several reasons. An aminooxy group was chosen due to its favorable reactivity with ketones and aldehyde groups. This makes it an ideal chemoselective reactive group for biomolecules such as proteins and saccharides. The "R" group was targeted so that the aminooxy

would be stable to hydrolysis in the final polymer and that the trithiocarbonate "Z" group would be available for further modification.

The trithiocarbonate acid 1 was synthesized in one step from acetone, ethanethiol, and carbon disulfide following a literature procedure. 46 After purification by recrystallization, the trithiocarbonate acid was added to 2-(2-aminoethoxy)ethanol in the presence of HOBt, HBTU, and DIPEA to yield trithiocarbonate alcohol 2 (Scheme 1) in 96% yield. Alcohol 2 was then coupled with Boc-aminooxyacetic acid in methylene chloride. After 12 h the reaction mixture was filtered and concentrated. However, attempts to purify the target molecule by both flash chromatography and extraction were unsuccessful, as an unidentified (13%) impurity persisted. Purification of the Boc-aminooxy-functionalized CTA 3 was achieved by reverse phase HPLC, utilizing an acetonitrile: water (55:45) mixture as the mobile phase. The CTA was recovered as a yellow oil in 32% yield. CTA 3 was characterized by 1H NMR (Figure 1) and MALDI MS, which showed that the pure compound had been made. The presence of the trithiocarbonate group was confirmed by UV-vis which exhibited a maximum absorbance at 308 nm corresponding to the  $\pi$ - $\pi$ \* transition of the thiocarbonyl moiety.

Following purification and characterization of the CTA, NIPAAm was polymerized by RAFT. A variety of CTA to initiator ratios and concentrations were surveyed, and the optimal CTA concentration was 0.04 M with a 3 to AIBN ratio of 2:1. NIPAAm was polymerized in anhydrous DMF at 70 °C, with a ratio of NIPAAm to 3 of 50:1 to obtain pNIPAAm 4 (Scheme 2). Kinetic studies revealed that the reaction reached 92% conversion after 2 h, and there was no delay period (Figure 2a). The  $M_n$  of pNI-PAAm also increased linearly with conversion, and the PDI remained below 1.15 throughout the polymerization (Figure 2b), indicating a controlled polymerization. The polymerization was stopped, and the polymer was purified by precipitation from hexanes to recover 4 as a yellow

The polymer was characterized by <sup>1</sup>H NMR, GPC, IR, and UV-vis spectroscopies. The  $M_n$  determined by  ${}^1H$ NMR was 4200 Da, which was in reasonably close agreement with the expected  $M_{\rm n}$  (5300 Da). The molecular weight of the polymer was calculated by comparing the integrations of the CH peak of pNIPAAm at 3.98 ppm with the COOCH<sub>2</sub> end-group peak at 4.32 (j and b, respectively, in Figure 3). The molecular weight distribution by GPC was narrow (PDI 1.15). In the IR spectrum the N-H stretch of the amide (3292) cm<sup>-1</sup>), the C-H stretch of the sp<sup>3</sup> carbons ( $\sim$ 2972 cm<sup>-1</sup>), the C=O stretch of the amide (1630 cm<sup>-1</sup>), and the CNH vibration (1540 cm<sup>-1</sup>) were observed (Figure 7a). The presence of the trithiocarbonate end-group was confirmed by UV-vis, which showed a maximum absorbance at 307 nm; the same wavelength was observed in the UV-vis spectrum of CTA 3.

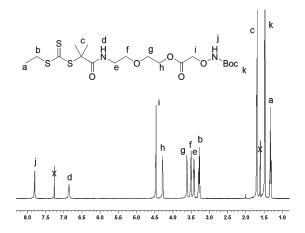
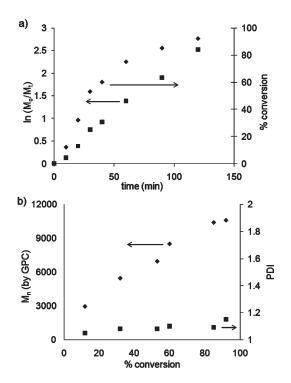


Figure 1. <sup>1</sup>H NMR (500 MHz) of CTA 3 in CDCl<sub>3</sub>.



**Figure 2.** Polymerization of NIPAAm with CTA 3 in DMF at 70 °C [NIPAAm]:[3]:[AIBN] = 100:2:1. (a) Kinetic plot. (b) Experimental  $M_n$  (from GPC) and PDI vs conversion.

Chain Extension Studies. Chain extension studies were performed to confirm that 4 contained the trithiocarbonate end-group. A macro-CTA 4 with a  $M_{\rm n}$  determined by  $^{\rm I}{\rm H}$ NMR of 3800 and 9100 Da by GPC with a PDI of 1.08 was chosen for this study. NIPAAm was polymerized in the presence of the Boc-aminooxy macro-CTA 4, utilizing recrystallized AIBN as the initiator in anhydrous DMF at  $70 \,^{\circ}\text{C} ([\text{NIPAAm}]:[4]:[\text{AIBN}] = 200:2:1)$  with a macro-CTA concentration of 0.03 M. The polymerization was stopped after 3 h (98% conversion), and the crude mixture was analyzed by GPC. The GPC trace of the final polymer displayed a shift to lower retention time when compared to macro-CTA 4 (Figure 4). The  $M_n$  determined by GPC was 26 800 Da, which, as expected, was 3 times the original molecular weight by GPC (9100 Da). The  $M_{\rm n}$  of the final polymer determined by <sup>1</sup>H NMR was 14 100 Da, which was in close agreement with the expected  $M_{\rm n}$  (14 900 Da), confirming CTA efficiency. The GPC trace of the extended polymer did show residual unmodified macro-CTA. Yet, this was minimal, which confirmed the presence of the

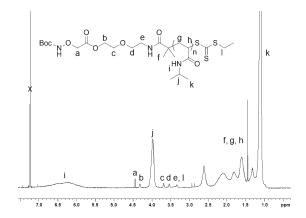
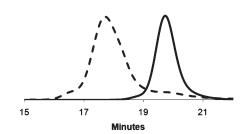


Figure 3. <sup>1</sup>H NMR (500 MHz) of pNIPAAm 4 in CDCl<sub>3</sub>.



**Figure 4.** Chain extensions studies ([NIPAAm]:[4]:[AIBN] = 200:2:1). GPC chromatogram of 4 ( $\overline{\phantom{m}}$ ) and chain extension pNIPAAm product ( $\overline{\phantom{m}}$ ).

Scheme 2. Polymerization of NIPAAm and End-Group Deprotection

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trithiocarbonate moiety in the majority of the polymer chains. The polymer was recovered as a pale yellow solid after purification by precipitation from cold hexanes.

**Protein Conjugation.** Protein—polymer conjugates have significant advantages over unmodified proteins. <sup>1,3,49</sup> These include increased stability and solubility, the ability to modulate protein activity, and increased bioavailability. pNIPAAm is a stimuli-responsive polymer that undergoes phase separation from water at 32 °C. <sup>50</sup> It is well-known that pNIPAAm and other "smart" polymers are capable of maintaining this phase behavior characteristic when conjugated to biomolecules, while the biomolecules retain their bioactivity. <sup>49–52</sup> pNIPAAm conjugates are useful for biotechnology applications where temperature can be utilized to "turn off" active sites by sterically hindering the binding of analyte or to isolate proteins. Therefore, we explored whether or not this polymer synthesized by RAFT could be utilized to make protein—polymer conjugates.

The polymer was deprotected following the procedure of Heredia et al. (Scheme 2). Briefly, the polymer was incubated with a 1:1 mixture of trifluoroacetic acid (TFA)/chloroform for 30 min. After the solvent was removed, the deprotection was confirmed by <sup>1</sup>H NMR spectroscopy (Figure 5). The shift of the peak arising from the protons on the methylene α to the aminooxy at 4.45 ppm to 4.73 ppm indicated that the deprotection was successful. Comparison of the integration of the signals from the end-group with the methyne proton of the isopropyl group demonstrated that the molecular weight remained unchanged after deprotection, which was important because it showed that the end-group was not cleaved during the reaction.

Bioconjugation was subsequently performed by mixing deprotected aminooxy pNIPAAm with the  $N^{\varepsilon}$ -levulinyl-modified BSA in a 50/50 v/v solution of acetonitrile/water (Scheme 3). The conjugate was purified, and covalent attach-

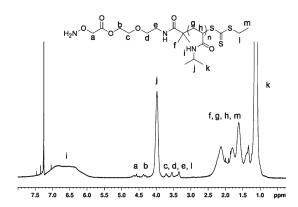
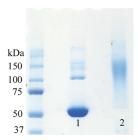


Figure 5. <sup>1</sup>H NMR (500 MHz) of deprotected polymer 5.

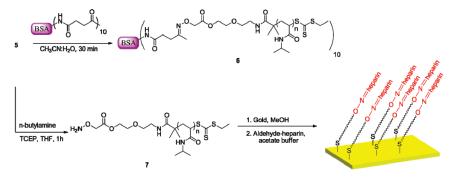
ment of the protein to the polymer was verified by thermal precipitation. The polymer was lyophilized, taken up water, and heated to 32 °C to induce a phase transition of the polymer. SDS-PAGE analysis of the resulting conjugate displayed a clear shift in molecular weight following conjugation with pNIPAAm (Figure 6, lane 1 vs lane 2). These data demonstrate the ability to utilize this polymer for conjugation to a protein modified to contain ketones. Further, this shows that "smart" polymer conjugates that respond to temperature can be prepared by this approach.

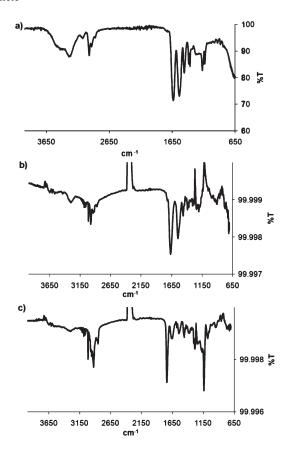
Surface Modification with pNIPAAm 5. We next proceeded to prepare surfaces of pNIPAAm. "Smart" polymers retain thermosensitivity when immobilized on surfaces. This is important for a variety of applications. For example, control of cell-surface interactions and absorption and desorption of biomolecules with "smart" surfaces is known. 53,54 To determine whether the aminooxy pNIPAAm could be immobilized on surfaces, 4 was treated with TFA to reveal the aminooxy group following the same procedure described above. The solvent was removed, and pNIPAAm 5 was redissolved in THF and treated with an excess of *n*-butylamine to remove the trithiocarbonate end-group. This was performed in the presence of TCEP to prevent disulfide formation (Scheme 3). The reaction was stopped after 1 h, and pNIPAAm 7 was recovered as a white solid after precipitation from cold hexanes. The polymer was redissolved in dry methanol and incubated with a freshly cleaned gold surface. Thiols covalently attach to gold and the omega thiol resulting from reduction of the trithiocarbonate served as an anchoring point. The surface was characterized by IR spectroscopy (Figure 7b). A small band was observed around 3289 cm<sup>-1</sup> which was attributed to the N-H stretch of the amide. The C-H stretches (~2973 cm<sup>-1</sup>) of the sp<sup>3</sup> carbons, the C=O stretch (1659 cm<sup>-1</sup>), and CNH vibration (1540 cm<sup>-1</sup>) of the amide were also observed (Figure 7b). The IR of the surface-bound polymer was similar to the IR of the free polymer, confirming immobilization of pNIPAAm 7 (Figure 7, a vs b). Ellipsometry measurements indicated a thickness of  $1.17 \pm 0.04$  nm, which suggested a low surface



**Figure 6.** SDS-PAGE of pNIPAAm—BSA conjugate. Lane 1: unmodified BSA. Lane 2: BSA—pNIPAAm following thermal precipitation.

Scheme 3. Bioconjugation and Surface Modification





**Figure 7.** FT-IR spectra of (a) pNIPAAm **4** powder, (b) pNIPAAm **7** immobilized on a gold surface, and (c) heparin immobilized on **7** on gold.

coverage. This is not unexpected with a "grafted to" approach.

Heparin Surfaces. We next functionalized the gold surfaces with heparin (Scheme 3). Heparin is a sulfated polysaccharide involved in many biological processes. It is a wellknown anticoagulant drug that is immobilized on surfaces to prevent blood clotting in biomedical devices. 55,56 Because of its interaction with a variety of proteins, this polysaccharide has also been studied as a drug delivery system and for protein storage and stabilization; it can also be used to immobilize growth factors for cell adhesion on surfaces. 57-59 Heparin is a heterogeneous mixture of sulfated and unsulfated disaccharide units. 56 Thus, to bind heparin to the pNIPAAm film on gold, the polysaccharide was incubated with NaIO<sub>4</sub>. Sodium periodate was utilized to oxidize the vicinal unsulfated diols to aldehydes for reaction with the aminooxy group of the polymer using a literature procedure. 13 Confirmation of the reaction was obtained utilizing Purpald. 48 The dye reacts only with aldehydes to produce a characteristic purple color, which was observed both by the eye and by UV-vis ( $\lambda_{\text{max}} = 554 \text{ nm}$ ). To corroborate these results, the IR spectra of unmodified and modified heparin were compared. The former had characteristic peaks corresponding to the C=O stretch of the amide of the glucosamine unit (1621 cm<sup>-1</sup>), the S=O stretch of the sulfate groups (1230 1), and the C-O vibrations of the alcohols (1062 cm The IR spectrum of the modified heparin was similar but revealed a new peak at 1747 cm<sup>-1</sup> corresponding to the C=O stretch of the aldehyde. These data confirmed that the heparin had been modified as desired.

Modified heparin was placed on a pNIPAAm surface and, following incubation for 12 h, characterized by IR (Figure 7c).

The pNIPAAm bands were still visible with the N-H stretch of the amide (a weak band at 3284 cm<sup>-1</sup>), the C=O stretch of the amide (1644 cm<sup>-1</sup>) which overlapped with the amide of the heparin, and the CNH vibration at 1534 cm<sup>-1</sup>. In addition, the aldehyde group vibration (1736 cm<sup>-1</sup>) of the modified heparin, sulfate stretch (1219 cm<sup>-1</sup>), and CO stretch at 1138 cm<sup>-1</sup> were visible. It is likely that the C=O stretch of the aldehyde was observed following conjugation because there were a large excess of aldehydes per heparin chain compared to a single aminooxy group on each polymer chain. The C=N stretch (around 1650 cm<sup>-1</sup>) of the oxime bond was not observed; it should overlap with the C=O stretch of the carbonyl groups and is also typically weak. In addition, the low content of aminooxy group (one per polymer chain) would result in a weak, undetectable intensity.

To verify that heparin was immobilized on the surface through a covalent bond instead of surface adsorption, a control study was performed. The polymer surface was fabricated after treatment of Boc-protected aminooxy polymer 4 with *n*-butylamine, followed by incubation with a gold surface using the same conditions described above. After the addition of aldehyde-heparin, the mixture was placed on the surface, and the IR spectrum was taken. As expected, the N-H (3246 cm<sup>-1</sup>) and C=O (1639 cm<sup>-1</sup>) stretches of pNIPAAm were observed, but the aldehyde C=O stretch was not observed. This confirmed that the heparin does not physically adsorb to the surface but requires free aminooxy groups for reaction. This also suggests that heparin modification is via oxime bonds. Together these results demonstrate that functional pNIPAAm surfaces are obtained and that heparin is readily immobilized on the surface by oxime chemistry. We anticipate that a wide variety of polysaccharides and polymers will be amenable to this methodology.

### Conclusions

A Boc-protected aminooxy trithiocarbonate CTA was synthesized for the fabrication of end-group-functionalized polymers. pNIPAAm was prepared by RAFT polymerization, and the polymerization was controlled. UV-vis and chain extension studies confirmed the presence of the trithiocarbonate at the omega chain of the polymers. Conjugation to a levulinyllysinemodified BSA demonstrated that protein-polymer conjugates could be prepared using this procedure. The ability to thermally precipitate the conjugate displayed that the thermosensitivity of the polymer was conferred to the protein. This polymer could therefore be used to form thermoresponsive bioconjugates with other proteins modified with aldehydes or ketones. Modification of a gold surface with aminooxy-pNIPAAm was shown, and immobilization of aldehyde-heparin on the pNIPAAm film proved to be successful. This technique could be applied to the stabilization and storage of growth factors on surfaces or used to coat medical devices where the anticoagulant activity of heparin is needed such as for renal dialysis instruments.

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